

TRANSFEU

WP2

Report

Influence of gas extraction from the test chamber of ISO 5659-2 on the optical density of smoke measurements – Analysis of data

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Introduction

To investigate if continuous extraction of fire effluents from the ISO 5659-2 test chamber during testing has an influence on the smoke measurements, data from previously run tests at SP were collected and analysed. Data from 26 products, each tested in triplicates at three different modes (25 kW/m^2 with pilot flame, 25 kW/m^2 without pilot flame and 50 kW/m^2 without pilot flame) were analyzed. In the tests, gas were continuously extracted from the smoke box for FTIR analysis in the third of the triplicate tests. The objective was to see if a difference in the measured optical density were noticeable in the third test in which gas was extracted compared to the two first tests in which no gas were extracted. The extraction rate in the third test was 2 l/min. The tests were conducted during the years of 2003-2006.

Two methods for analysis of the data were used. A simple comparison of the smoke result in the third test with the average of the triplicate tests, which is presented in Section 3. And a method based on mathematical statistics which is presented in Section 4.

Data

The data is based on results from approximately 230 tests conducted on 26 products. The results in terms of $D_{s,\max}$, maximum specific optical density, and D_{s10} , specific optical density at 10 minutes, were analyzed. The data is presented in Table 1.

Table 1. Optical density results for 26 products.

| Product no | Parameter | 25 kW/m ² without pilot flame | | | | 25 kW/m ² with pilot flame | | | | 50 kW/m ² without pilot flame | | | |
|------------|-----------|--|-----|-----|------|---------------------------------------|-----|-----|------|--|-----|-----|------|
| | | 1 | 2 | 3* | avg. | 4 | 5 | 6* | avg. | 7 | 8 | 9* | avg. |
| 1 | Ds max | - | - | 321 | - | - | - | 178 | - | 266 | - | 236 | 251 |
| | Ds 10 | - | - | 263 | - | - | - | 163 | - | 230 | - | 188 | 209 |
| 2 | Ds max | 206 | 212 | 188 | 202 | 239 | 225 | 271 | 245 | 337 | 360 | 346 | 348 |
| | Ds 10 | 137 | 93 | 126 | 119 | 192 | 194 | 231 | 206 | 275 | 282 | 270 | 276 |
| 3 | Ds max | 138 | 130 | 120 | 129 | 128 | 132 | 140 | 133 | 189 | 177 | 188 | 185 |
| | Ds 10 | 81 | 62 | 50 | 64 | 70 | 65 | 53 | 63 | 182 | 173 | 183 | 179 |
| 4 | Ds max | 99 | 131 | 113 | 114 | 93 | 117 | 103 | 104 | 92 | 111 | 92 | 98 |
| | Ds 10 | 83 | 100 | 83 | 89 | 92 | 114 | 102 | 103 | 92 | 110 | 87 | 96 |
| 5 | Ds max | 46 | 44 | 42 | 44 | 63 | 65 | 58 | 62 | 102 | 99 | 102 | 101 |
| | Ds 10 | 45 | 43 | 42 | 43 | 53 | 52 | 50 | 52 | 93 | 86 | 87 | 89 |
| 6 | Ds max | - | - | - | - | - | - | - | - | 225 | - | 219 | 222 |
| | Ds 10 | - | - | - | - | - | - | - | - | 194 | - | 195 | 195 |
| 7 | Ds max | 231 | 247 | 250 | 243 | 91 | 104 | 88 | 94 | 233 | 254 | 253 | 247 |
| | Ds 10 | 146 | 157 | 140 | 148 | 84 | 96 | 76 | 85 | 226 | 244 | 250 | 240 |
| 8 | Ds max | 137 | 142 | 129 | 136 | 129 | 137 | 141 | 136 | 107 | 172 | 187 | 155 |
| | Ds 10 | 62 | 65 | 57 | 61 | 54 | 44 | 62 | 53 | 94 | 160 | 177 | 144 |

| Product no | Parameter | 25 kW/m² without pilot flame | | | | 25 kW/m² with pilot flame | | | | 50 kW/m² without pilot flame | | | |
|-------------------|------------------|--|----------|-----------|-------------|---|----------|-----------|-------------|--|----------|-----------|-------------|
| | | 1 | 2 | 3* | avg. | 4 | 5 | 6* | avg. | 7 | 8 | 9* | avg. |
| 9 | Ds max | 255 | 258 | 281 | 265 | 100 | 100 | 68 | 89 | 220 | 196 | 231 | 216 |
| | Ds 10 | 169 | 167 | 170 | 169 | 91 | 93 | 67 | 84 | 216 | 161 | 227 | 201 |
| 10 | Ds max | 77 | 74 | 70 | 74 | 55 | 51 | 59 | 55 | 146 | 96 | 145 | 129 |
| | Ds 10 | 72 | 69 | 67 | 69 | 54 | 50 | 58 | 54 | 119 | 80 | 127 | 109 |
| 11 | Ds max | 165 | 156 | 227 | 183 | 143 | 150 | 190 | 161 | 141 | 123 | 151 | 138 |
| | Ds 10 | 91 | 76 | 134 | 100 | 79 | 79 | 108 | 89 | 140 | 122 | 150 | 137 |
| 12 | Ds max | 109 | 116 | 110 | 112 | 135 | 94 | 66 | 98 | 56 | 81 | 226 | 121 |
| | Ds 10 | 86 | 116 | 105 | 102 | 135 | 91 | 49 | 92 | 50 | 74 | 224 | 116 |
| 13 | Ds max | 57 | 54 | 60 | 57 | 62 | 48 | 52 | 54 | 195 | 167 | 187 | 183 |
| | Ds 10 | 45 | 49 | 44 | 46 | 48 | 47 | 52 | 49 | 180 | 143 | 180 | 168 |
| 14 | Ds max | 143 | 140 | 141 | 141 | 38 | 46 | 43 | 42 | 177 | 150 | 159 | 162 |
| | Ds 10 | 136 | 132 | 136 | 135 | 32 | 37 | 40 | 36 | 176 | 150 | 157 | 161 |
| 15 | Ds max | 21 | 21 | 20 | 21 | 16 | 16 | 14 | 15 | 34 | 32 | 31 | 32 |
| | Ds 10 | 8 | 7 | 6 | 7 | 4 | 6 | 6 | 5 | 28 | 26 | 26 | 27 |
| 16 | Ds max | 37 | 34 | 38 | 36 | 31 | 25 | 32 | 29 | 65 | 64 | 65 | 65 |
| | Ds 10 | 11 | 11 | 10 | 11 | 8 | 7 | 9 | 8 | 59 | 58 | 60 | 59 |
| 17 | Ds max | 197 | - | 201 | 199 | - | - | 84 | - | - | - | 148 | - |
| | Ds 10 | 194 | - | 195 | 195 | - | - | 75 | - | - | - | 135 | - |
| 18 | Ds max | 40 | 46 | 49 | 45 | 40 | 47 | 41 | 43 | 86 | 92 | 45 | 74 |
| | Ds 10 | 37 | 39 | 41 | 39 | 40 | 44 | 40 | 41 | 65 | 72 | 38 | 58 |
| 19 | Ds max | 70 | 67 | 64 | 67 | 53 | 48 | 24 | 42 | 173 | 124 | 184 | 160 |
| | Ds 10 | 69 | 67 | 64 | 67 | 50 | 47 | 24 | 40 | 164 | 118 | 179 | 154 |
| 20 | Ds max | 282 | 292 | 281 | 285 | 119 | 114 | 133 | 122 | 330 | 327 | 334 | 330 |
| | Ds 10 | 239 | 274 | 242 | 252 | 108 | 105 | 131 | 115 | 226 | 231 | 252 | 236 |
| 21 | Ds max | 480 | 309 | 470 | 420 | 254 | 224 | - | 239 | 380 | 421 | 503 | 435 |
| | Ds 10 | 399 | 221 | 406 | 342 | 234 | 214 | - | 224 | 318 | 354 | 321 | 331 |
| 22 | Ds max | 45 | 46 | 46 | 46 | 26 | 20 | 21 | 22 | 62 | 65 | 57 | 61 |
| | Ds 10 | 40 | 45 | 45 | 43 | 25 | 15 | 15 | 18 | 43 | 46 | 46 | 45 |
| 23 | Ds max | 45 | 46 | 46 | 46 | 26 | 20 | 21 | 22 | 62 | 65 | 57 | 61 |
| | Ds 10 | 40 | 45 | 45 | 43 | 25 | 15 | 15 | 18 | 43 | 46 | 46 | 45 |
| 24 | Ds max | 300 | 304 | 322 | 309 | 141 | 293 | 91 | 175 | 265 | 213 | 212 | 230 |
| | Ds 10 | 195 | 187 | 195 | 192 | 118 | 161 | 87 | 122 | 214 | 206 | 204 | 208 |
| 25 | Ds max | 76 | 177 | 83 | 112 | - | - | 46 | - | - | - | 183 | - |
| | Ds 10 | 40 | 65 | 68 | 58 | - | - | 22 | - | - | - | 181 | - |
| 26 | Ds max | 367 | 388 | 273 | 343 | 444 | 481 | 555 | 493 | 525 | 633 | 508 | 555 |
| | Ds 10 | 164 | 173 | 107 | 148 | 358 | 387 | 444 | 396 | 427 | 525 | 423 | 458 |

* Gas was extracted from the smoke box with a rate of 2 l/min.



Analysis

Comparing individual results with the average

The measurements from the triplicate tests of each product in each test mode were compared to the average of this test group (consisting of three tests). The comparison was conducted for both the $D_{s,max}$ and $D_s 10$. The difference between the test and the average for the group, expressed as absolute values as well as percentage of the average, is presented in Table 2 to Table 7. The differently coloured cells indicate: 1) tests that have a result lower than the average, 2) tests that have a result equal or higher than average, 3) tests that have a result lower than 90% of the average and 4) tests that have a result higher than 110% of the average. At the bottom of each table the counts of the number of tests complying with the criteria for the coloured cells is presented.

As is seen in the tables below no significant differences or tendencies in counts are shown for the third test in each test group (test 3, 6 and 9) compared to the two previous columns. This indicates that the extraction of gas at a rate of 2 l/min in the third test has no influence on the test results.

As a comparison, it should be noted that according to ISO 5659-2 Section 10.9.2 the criteria for rerunning the series of three tests in one mode is if one test differs more than 50% from the average.

Table 2. Smoke data ($D_{s,max}$) comparison to average. Test condition 1 (25 kW/m² without pilot flame).

| Product no. | | 25 kW/m ² without pilot flame | | | | | | | | | |
|---|--------|--|-----|-----|------|----------------|------|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 1 | 2 | 3* | avg. | 1 | 2 | 3* | 1 | 2 | 3* |
| 1 | Ds max | - | - | 321 | | | | | | | |
| 2 | Ds max | 206 | 212 | 188 | 202 | 4 | 10 | -14 | 2.0 | 5.0 | -6.9 |
| 3 | Ds max | 138 | 130 | 120 | 129 | 9 | 1 | -9 | 6.7 | 0.5 | -7.2 |
| 4 | Ds max | 99 | 131 | 113 | 114 | -15 | 17 | -1 | -13.4 | 14.6 | -1.2 |
| 5 | Ds max | 46 | 44 | 42 | 44 | 2 | 0 | -2 | 4.5 | 0.0 | -4.5 |
| 6 | Ds max | - | - | - | | | | | | | |
| 7 | Ds max | 231 | 247 | 250 | 243 | -12 | 4 | 7 | -4.8 | 1.8 | 3.0 |
| 8 | Ds max | 137 | 142 | 129 | 136 | 1 | 6 | -7 | 0.7 | 4.4 | -5.1 |
| 9 | Ds max | 255 | 258 | 281 | 265 | -10 | -7 | 16 | -3.7 | -2.5 | 6.2 |
| 10 | Ds max | 77 | 74 | 70 | 74 | 3 | 0 | -4 | 4.5 | 0.5 | -5.0 |
| 11 | Ds max | 165 | 156 | 227 | 183 | -18 | -27 | 44 | -9.7 | -14.6 | 24.3 |
| 12 | Ds max | 109 | 116 | 110 | 112 | -3 | 4 | -2 | -2.4 | 3.9 | -1.5 |
| 13 | Ds max | 57 | 54 | 60 | 57 | 0 | -3 | 3 | 0.0 | -5.3 | 5.3 |
| 14 | Ds max | 143 | 140 | 141 | 141 | 2 | -1 | 0 | 1.2 | -0.9 | -0.2 |
| 15 | Ds max | 21 | 21 | 20 | 21 | 0 | 0 | -1 | 1.6 | 1.6 | -3.2 |
| 16 | Ds max | 37 | 34 | 38 | 36 | 1 | -2 | 2 | 1.8 | -6.4 | 4.6 |
| 17 | Ds max | 197 | - | 201 | 199 | -2 | | 2 | -1.0 | | 1.0 |
| 18 | Ds max | 40 | 46 | 49 | 45 | -5 | 1 | 4 | -11.1 | 2.2 | 8.9 |
| 19 | Ds max | 70 | 67 | 64 | 67 | 3 | 0 | -3 | 4.5 | 0.0 | -4.5 |
| 20 | Ds max | 282 | 292 | 281 | 285 | -3 | 7 | -4 | -1.1 | 2.5 | -1.4 |
| 21 | Ds max | 480 | 309 | 470 | 420 | 60 | -111 | 50 | 14.4 | -26.4 | 12.0 |
| 22 | Ds max | 45 | 46 | 46 | 46 | -1 | 0 | 0 | -1.5 | 0.7 | 0.7 |
| 23 | Ds max | 45 | 46 | 46 | 46 | -1 | 0 | 0 | -1.5 | 0.7 | 0.7 |
| 24 | Ds max | 300 | 304 | 322 | 309 | -9 | -5 | 13 | -2.8 | -1.5 | 4.3 |
| 25 | Ds max | 76 | 177 | 83 | 112 | -36 | 65 | -29 | -32.1 | 58.0 | -25.9 |
| 26 | Ds max | 367 | 388 | 273 | 343 | 24 | 45 | -70 | 7.1 | 13.2 | -20.3 |
| No of tests lower than average: | | | | | 12 | 7 | 13 | | | | |
| No of tests equal or higher than average: | | | | | 12 | 16 | 11 | | | | |
| No of tests lower than average -10%: | | | | | | | | 3 | 2 | 2 | |
| No of tests higher than average +10%: | | | | | | | | 1 | 3 | 2 | |

Colour code:



Lower than average

Equal or higher than average

Lower than average -10%

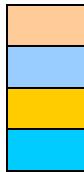
Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.

Table 3. Smoke data ($D_{s,max}$) comparison to average. Test condition 2 (25 kW/m² with pilot flame).

| Product no. | | 25 kW/m ² with pilot flame | | | | | | | | | |
|---|--------|---------------------------------------|-----|-----|------|----------------|-----|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 4 | 5 | 6* | avg. | 4 | 5 | 6* | 4 | 5 | 6* |
| 1 | Ds max | - | - | 178 | | | | | | | |
| 2 | Ds max | 239 | 225 | 271 | 245 | -6 | -20 | 26 | -2.4 | -8.2 | 10.6 |
| 3 | Ds max | 128 | 132 | 140 | 133 | -5 | -1 | 7 | -4.0 | -1.0 | 5.0 |
| 4 | Ds max | 93 | 117 | 103 | 104 | -11 | 13 | -1 | -10.9 | 12.1 | -1.3 |
| 5 | Ds max | 63 | 65 | 58 | 62 | 1 | 3 | -4 | 1.6 | 4.8 | -6.5 |
| 6 | Ds max | - | - | - | | | | | | | |
| 7 | Ds max | 91 | 104 | 88 | 94 | -3 | 10 | -6 | -3.5 | 10.2 | -6.7 |
| 8 | Ds max | 129 | 137 | 141 | 136 | -7 | 1 | 5 | -4.9 | 1.0 | 3.9 |
| 9 | Ds max | 100 | 100 | 68 | 89 | 11 | 11 | -21 | 11.9 | 11.9 | -23.9 |
| 10 | Ds max | 55 | 51 | 59 | 55 | 0 | -4 | 4 | 0.0 | -7.3 | 7.3 |
| 11 | Ds max | 143 | 150 | 190 | 161 | -18 | -11 | 29 | -11.2 | -6.8 | 18.0 |
| 12 | Ds max | 135 | 94 | 66 | 98 | 37 | -4 | -32 | 37.3 | -4.4 | -32.9 |
| 13 | Ds max | 62 | 48 | 52 | 54 | 8 | -6 | -2 | 14.8 | -11.1 | -3.7 |
| 14 | Ds max | 38 | 46 | 43 | 42 | -4 | 4 | 1 | -10.2 | 8.7 | 1.6 |
| 15 | Ds max | 16 | 16 | 14 | 15 | 1 | 1 | -1 | 4.3 | 4.3 | -8.7 |
| 16 | Ds max | 31 | 25 | 32 | 29 | 2 | -4 | 3 | 5.7 | -14.8 | 9.1 |
| 17 | Ds max | - | - | 84 | | | | | | | |
| 18 | Ds max | 40 | 47 | 41 | 43 | -3 | 4 | -2 | -6.2 | 10.2 | -3.9 |
| 19 | Ds max | 53 | 48 | 24 | 42 | 11 | 6 | -18 | 27.2 | 15.2 | -42.4 |
| 20 | Ds max | 119 | 114 | 133 | 122 | -3 | -8 | 11 | -2.5 | -6.6 | 9.0 |
| 21 | Ds max | 254 | 224 | - | 239 | 15 | -15 | | 6.3 | -6.3 | |
| 22 | Ds max | 26 | 20 | 21 | 22 | 4 | -2 | -1 | 16.4 | -10.4 | -6.0 |
| 23 | Ds max | 26 | 20 | 21 | 22 | 4 | -2 | -1 | 16.4 | -10.4 | -6.0 |
| 24 | Ds max | 141 | 293 | 91 | 175 | -34 | 118 | -84 | -19.4 | 67.4 | -48.0 |
| 25 | Ds max | - | - | 46 | | | | | | | |
| 26 | Ds max | 444 | 481 | 555 | 493 | -49 | -12 | 62 | -10.0 | -2.5 | 12.5 |
| No of tests lower than average: | | | | | 11 | 12 | 12 | | | | |
| No of tests equal or higher than average: | | | | | 11 | 10 | 11 | | | | |
| No of tests lower than average -10%: | | | | | | | | 4 | 4 | 4 | |
| No of tests higher than average +10%: | | | | | | | | 6 | 6 | 3 | |

Colour code:



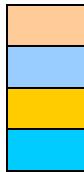
- Lower than average
- Equal or higher than average
- Lower than average -10%
- Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.

Table 4. Smoke data ($D_{s,max}$) comparison to average. Test condition 3 (50 kW/m² without pilot flame).

| Product no. | | 50 kW/m ² without pilot flame | | | | | | | | | |
|---|--------|--|-----|-----|------|----------------|-----|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 7 | 8 | 9* | avg. | 7 | 8 | 9* | 7 | 8 | 9* |
| 1 | Ds max | 266 | - | 236 | 251 | 15 | | -15 | 6.0 | | -6.0 |
| 2 | Ds max | 337 | 360 | 346 | 348 | -11 | 12 | -2 | -3.1 | 3.5 | -0.5 |
| 3 | Ds max | 189 | 177 | 188 | 185 | 4 | -8 | 3 | 2.3 | -4.2 | 1.8 |
| 4 | Ds max | 92 | 111 | 92 | 98 | -6 | 13 | -6 | -6.4 | 12.9 | -6.4 |
| 5 | Ds max | 102 | 99 | 102 | 101 | 1 | -2 | 1 | 1.0 | -2.0 | 1.0 |
| 6 | Ds max | 225 | - | 219 | 222 | 3 | | -3 | 1.4 | | -1.4 |
| 7 | Ds max | 233 | 254 | 253 | 247 | -14 | 7 | 6 | -5.5 | 3.0 | 2.6 |
| 8 | Ds max | 107 | 172 | 187 | 155 | -48 | 17 | 32 | -31.1 | 10.7 | 20.4 |
| 9 | Ds max | 220 | 196 | 231 | 216 | 4 | -20 | 15 | 2.0 | -9.1 | 7.1 |
| 10 | Ds max | 146 | 96 | 145 | 129 | 17 | -33 | 16 | 13.2 | -25.6 | 12.4 |
| 11 | Ds max | 141 | 123 | 151 | 138 | 3 | -15 | 13 | 1.9 | -11.1 | 9.2 |
| 12 | Ds max | 56 | 81 | 226 | 121 | -65 | -40 | 105 | -53.7 | -33.1 | 86.8 |
| 13 | Ds max | 195 | 167 | 187 | 183 | 12 | -16 | 4 | 6.6 | -8.7 | 2.2 |
| 14 | Ds max | 177 | 150 | 159 | 162 | 15 | -12 | -3 | 9.3 | -7.4 | -1.9 |
| 15 | Ds max | 34 | 32 | 31 | 32 | 2 | 0 | -1 | 5.2 | -1.0 | -4.1 |
| 16 | Ds max | 65 | 64 | 65 | 65 | 0 | -1 | 0 | 0.5 | -1.0 | 0.5 |
| 17 | Ds max | - | - | 148 | | | | | | | |
| 18 | Ds max | 86 | 92 | 45 | 74 | 12 | 18 | -29 | 15.7 | 23.8 | -39.5 |
| 19 | Ds max | 173 | 124 | 184 | 160 | 13 | -36 | 24 | 7.9 | -22.7 | 14.8 |
| 20 | Ds max | 330 | 327 | 334 | 330 | 0 | -3 | 4 | -0.1 | -1.0 | 1.1 |
| 21 | Ds max | 380 | 421 | 503 | 435 | -55 | -14 | 68 | -12.6 | -3.1 | 15.7 |
| 22 | Ds max | 62 | 65 | 57 | 61 | 1 | 4 | -4 | 1.1 | 6.0 | -7.1 |
| 23 | Ds max | 62 | 65 | 57 | 61 | 1 | 4 | -4 | 1.1 | 6.0 | -7.1 |
| 24 | Ds max | 265 | 213 | 212 | 230 | 35 | -17 | -18 | 15.2 | -7.4 | -7.8 |
| 25 | Ds max | - | - | 183 | | | | | | | |
| 26 | Ds max | 525 | 633 | 508 | 555 | -30 | 78 | -47 | -5.5 | 14.0 | -8.5 |
| No of tests lower than average: | | | | | 8 | 14 | 11 | | | | |
| No of tests equal or higher than average: | | | | | 15 | 8 | 14 | | | | |
| No of tests lower than average -10%: | | | | | | | | 3 | 4 | 0 | |
| No of tests higher than average +10%: | | | | | | | | 3 | 4 | 5 | |

Colour code:



Lower than average

Equal or higher than average

Lower than average -10%

Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.

Table 5. Smoke data ($D_{s,10}$) comparison to average. Test condition 4 (25 kW/m² without pilot flame).

| Product no. | | 25 kW/m ² without pilot flame | | | | | | | | | |
|---|------|--|-----|-----|-------|----------------|------|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 1 | 2 | 3* | avg. | 1 | 2 | 3* | 1 | 2 | 3* |
| 1 | Ds10 | - | - | 263 | | | | | | | |
| 2 | Ds10 | 137 | 93 | 126 | 118.7 | 18 | -26 | 7 | 15.4 | -21.6 | 6.2 |
| 3 | Ds10 | 81 | 62 | 50 | 64 | 17 | -2 | -14 | 25.9 | -3.6 | -22.3 |
| 4 | Ds10 | 83 | 100 | 83 | 89 | -6 | 11 | -6 | -6.4 | 12.8 | -6.4 |
| 5 | Ds10 | 45 | 43 | 42 | 43 | 2 | 0 | -1 | 3.8 | -0.8 | -3.1 |
| 6 | Ds10 | - | - | - | | | | | | | |
| 7 | Ds10 | 146 | 157 | 140 | 148 | -2 | 9 | -8 | -1.1 | 6.3 | -5.2 |
| 8 | Ds10 | 62 | 65 | 57 | 61 | 1 | 4 | -4 | 1.1 | 6.0 | -7.1 |
| 9 | Ds10 | 169 | 167 | 170 | 169 | 0 | -2 | 1 | 0.2 | -1.0 | 0.8 |
| 10 | Ds10 | 72 | 69 | 67 | 69 | 3 | 0 | -2 | 3.8 | -0.5 | -3.4 |
| 11 | Ds10 | 91 | 76 | 134 | 100 | -9 | -24 | 34 | -9.3 | -24.3 | 33.6 |
| 12 | Ds10 | 86 | 116 | 105 | 102 | -16 | 14 | 3 | -16.0 | 13.4 | 2.6 |
| 13 | Ds10 | 45 | 49 | 44 | 46 | -1 | 3 | -2 | -2.2 | 6.5 | -4.3 |
| 14 | Ds10 | 136 | 132 | 136 | 135 | 1 | -3 | 1 | 1.0 | -2.0 | 1.0 |
| 15 | Ds10 | 8 | 7 | 6 | 7 | 1 | 0 | -1 | 14.3 | 0.0 | -14.3 |
| 16 | Ds10 | 11 | 11 | 10 | 11 | 0 | 0 | -1 | 3.1 | 3.1 | -6.2 |
| 17 | Ds10 | 194 | - | 195 | 195 | -1 | | 1 | -0.3 | | 0.3 |
| 18 | Ds10 | 37 | 39 | 41 | 39 | -2 | 0 | 2 | -5.1 | 0.0 | 5.1 |
| 19 | Ds10 | 69 | 67 | 64 | 67 | 2 | 0 | -3 | 3.5 | 0.5 | -4.0 |
| 20 | Ds10 | 239 | 274 | 242 | 252 | -13 | 22 | -10 | -5.0 | 8.9 | -3.8 |
| 21 | Ds10 | 399 | 221 | 406 | 342 | 57 | -121 | 64 | 16.7 | -35.4 | 18.7 |
| 22 | Ds10 | 40 | 45 | 45 | 43 | -3 | 2 | 2 | -7.7 | 3.8 | 3.8 |
| 23 | Ds10 | 40 | 45 | 45 | 43 | -3 | 2 | 2 | -7.7 | 3.8 | 3.8 |
| 24 | Ds10 | 195 | 187 | 195 | 192 | 3 | -5 | 3 | 1.4 | -2.8 | 1.4 |
| 25 | Ds10 | 40 | 65 | 68 | 58 | -18 | 7 | 10 | -30.6 | 12.7 | 17.9 |
| 26 | Ds10 | 164 | 173 | 107 | 148 | 16 | 25 | -41 | 10.8 | 16.9 | -27.7 |
| No of tests lower than average: | | | | | 11 | 9 | 12 | | | | |
| No of tests equal or higher than average: | | | | | 13 | 14 | 12 | | | | |
| No of tests lower than average -10%: | | | | | | | | 2 | 3 | 3 | |
| No of tests higher than average +10%: | | | | | | | | 5 | 4 | 3 | |

Colour code:

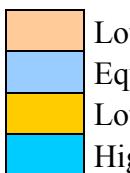
- Lower than average
- Equal or higher than average
- Lower than average -10%
- Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.

Table 6. Smoke data ($D_{s,10}$) comparison to average. Test condition 5 (25 kW/m² with pilot flame).

| Product no. | | 25 kW/m ² with pilot flame | | | | | | | | | |
|---|------|---------------------------------------|-----|-----|-------|----------------|-----|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 4 | 5 | 6* | avg. | 4 | 5 | 6* | 4 | 5 | 6* |
| 1 | Ds10 | - | - | 163 | | | | | | | |
| 2 | Ds10 | 192 | 194 | 231 | 205.7 | -14 | -12 | 25 | -6.6 | -5.7 | 12.3 |
| 3 | Ds10 | 70 | 65 | 53 | 63 | 7 | 2 | -10 | 11.7 | 3.7 | -15.4 |
| 4 | Ds10 | 92 | 114 | 102 | 103 | -11 | 11 | -1 | -10.4 | 11.0 | -0.6 |
| 5 | Ds10 | 53 | 52 | 50 | 51.67 | 1 | 0 | -2 | 2.6 | 0.6 | -3.2 |
| 6 | Ds10 | - | - | - | | | | | | | |
| 7 | Ds10 | 84 | 96 | 76 | 85 | -1 | 11 | -9 | -1.6 | 12.5 | -10.9 |
| 8 | Ds10 | 54 | 44 | 62 | 53 | 1 | -9 | 9 | 1.3 | -17.5 | 16.3 |
| 9 | Ds10 | 91 | 93 | 67 | 84 | 7 | 9 | -17 | 8.8 | 11.2 | -19.9 |
| 10 | Ds10 | 54 | 50 | 58 | 54 | 0 | -4 | 4 | 0.0 | -7.4 | 7.4 |
| 11 | Ds10 | 79 | 79 | 108 | 89 | -10 | -10 | 19 | -10.9 | -10.9 | 21.8 |
| 12 | Ds10 | 135 | 91 | 49 | 92 | 43 | -1 | -43 | 47.3 | -0.7 | -46.5 |
| 13 | Ds10 | 48 | 47 | 52 | 49 | -1 | -2 | 3 | -2.0 | -4.1 | 6.1 |
| 14 | Ds10 | 32 | 37 | 40 | 36 | -4 | 1 | 4 | -11.9 | 1.8 | 10.1 |
| 15 | Ds10 | 4 | 6 | 6 | 5 | -1 | 1 | 1 | -25.0 | 12.5 | 12.5 |
| 16 | Ds10 | 8 | 7 | 9 | 8 | 0 | -1 | 1 | 0.0 | -12.5 | 12.5 |
| 17 | Ds10 | - | - | 75 | | | | | | | |
| 18 | Ds10 | 40 | 44 | 40 | 41 | -1 | 3 | -1 | -3.2 | 6.5 | -3.2 |
| 19 | Ds10 | 50 | 47 | 24 | 40 | 10 | 7 | -16 | 24.0 | 16.5 | -40.5 |
| 20 | Ds10 | 108 | 105 | 131 | 115 | -7 | -10 | 16 | -5.8 | -8.4 | 14.2 |
| 21 | Ds10 | 234 | 214 | - | 224 | 10 | -10 | | 4.5 | -4.5 | |
| 22 | Ds10 | 25 | 15 | 15 | 18 | 7 | -3 | -3 | 36.4 | -18.2 | -18.2 |
| 23 | Ds10 | 25 | 15 | 15 | 18 | 7 | -3 | -3 | 36.4 | -18.2 | -18.2 |
| 24 | Ds10 | 118 | 161 | 87 | 122 | -4 | 39 | -35 | -3.3 | 32.0 | -28.7 |
| 25 | Ds10 | - | - | 22 | | | | | | | |
| 26 | Ds10 | 358 | 387 | 444 | 396 | -38 | -9 | 48 | -9.7 | -2.4 | 12.0 |
| No of tests lower than average: | | | | | 11 | 12 | 11 | | | | |
| No of tests equal or higher than average: | | | | | 11 | 10 | 10 | | | | |
| No of tests lower than average -10%: | | | | | | | | 4 | 5 | 8 | |
| No of tests higher than average +10%: | | | | | | | | 5 | 6 | 8 | |

Colour code:



Lower than average

Equal or higher than average

Lower than average -10%

Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.

Table 7. Smoke data ($D_{s,10}$) comparison to average. Test condition 6 (50 kW/m² without pilot flame).

| Product no. | | 50 kW/m ² without pilot flame | | | | | | | | | |
|---|------|--|-----|-----|-------|----------------|-----|-----|-------------------|-------|-------|
| | | Measured data | | | | Diff from avg. | | | Diff from avg., % | | |
| | | 7 | 8 | 9* | avg. | 7 | 8 | 9* | 7 | 8 | 9* |
| 1 | Ds10 | 230 | - | 188 | 209 | 21 | | -21 | 10.0 | | -10.0 |
| 2 | Ds10 | 275 | 282 | 270 | 276 | -1 | 6 | -6 | -0.2 | 2.3 | -2.1 |
| 3 | Ds10 | 182 | 173 | 183 | 179 | 3 | -6 | 4 | 1.5 | -3.5 | 2.0 |
| 4 | Ds10 | 92 | 110 | 87 | 96 | -4 | 14 | -9 | -4.5 | 14.2 | -9.7 |
| 5 | Ds10 | 93 | 86 | 87 | 88.67 | 4 | -3 | -2 | 4.9 | -3.0 | -1.9 |
| 6 | Ds10 | 194 | - | 195 | 194.5 | -1 | | 1 | -0.3 | | 0.3 |
| 7 | Ds10 | 226 | 244 | 250 | 240 | -14 | 4 | 10 | -5.8 | 1.7 | 4.2 |
| 8 | Ds10 | 94 | 160 | 177 | 144 | -50 | 16 | 33 | -34.6 | 11.4 | 23.2 |
| 9 | Ds10 | 216 | 161 | 227 | 201 | 15 | -40 | 26 | 7.3 | -20.0 | 12.7 |
| 10 | Ds10 | 119 | 80 | 127 | 109 | 10 | -29 | 18 | 9.5 | -26.4 | 16.9 |
| 11 | Ds10 | 140 | 122 | 150 | 137 | 3 | -15 | 13 | 1.9 | -11.2 | 9.2 |
| 12 | Ds10 | 50 | 74 | 224 | 116 | -66 | -42 | 108 | -56.9 | -36.2 | 93.1 |
| 13 | Ds10 | 180 | 143 | 180 | 168 | 12 | -25 | 12 | 7.4 | -14.7 | 7.4 |
| 14 | Ds10 | 176 | 150 | 157 | 161 | 15 | -11 | -4 | 9.3 | -6.8 | -2.5 |
| 15 | Ds10 | 28 | 26 | 26 | 27 | 1 | -1 | -1 | 5.0 | -2.5 | -2.5 |
| 16 | Ds10 | 59 | 58 | 60 | 59 | 0 | -1 | 1 | 0.0 | -1.7 | 1.7 |
| 17 | Ds10 | - | - | 135 | | | | | | | |
| 18 | Ds10 | 65 | 72 | 38 | 58 | 7 | 14 | -20 | 11.4 | 23.4 | -34.9 |
| 19 | Ds10 | 164 | 118 | 179 | 154 | 10 | -36 | 25 | 6.7 | -23.2 | 16.5 |
| 20 | Ds10 | 226 | 231 | 252 | 236 | -10 | -5 | 16 | -4.4 | -2.3 | 6.6 |
| 21 | Ds10 | 318 | 354 | 321 | 331 | -13 | 23 | -10 | -3.9 | 6.9 | -3.0 |
| 22 | Ds10 | 43 | 46 | 46 | 45 | -2 | 1 | 1 | -4.4 | 2.2 | 2.2 |
| 23 | Ds10 | 43 | 46 | 46 | 45 | -2 | 1 | 1 | -4.4 | 2.2 | 2.2 |
| 24 | Ds10 | 214 | 206 | 204 | 208 | 6 | -2 | -4 | 2.9 | -1.0 | -1.9 |
| 25 | Ds10 | - | - | 181 | | | | | | | |
| 26 | Ds10 | 427 | 525 | 423 | 458 | -31 | 67 | -35 | -6.8 | 14.5 | -7.7 |
| No of tests lower than average: | | | | | 11 | 13 | 10 | | | | |
| No of tests equal or higher than average: | | | | | 13 | 9 | 14 | | | | |
| No of tests lower than average -10%: | | | | | | | | 2 | 6 | 2 | |
| No of tests higher than average +10%: | | | | | | | | 2 | 4 | 5 | |

Colour code:

- Lower than average
- Equal or higher than average
- Lower than average -10%
- Higher than average +10%

* Gas was extracted from the smoke box with a rate of 2 l/min.



Statistical analysis to find significant differences

The subject to be investigated is whether there is a significant difference between the average of the smoke data from measurement 1 (x_1) and measurement 2 (x_2), and the smoke data in measurement 3 (y). I.e., does the absolute value of the difference significantly deviate from zero. The difference (d) can be expressed as:

$$d = |\bar{x} - y| = \left| \frac{x_1 + x_2}{2} - y \right| \quad (1)$$

In order to investigate if the difference is significant one need to know the variance of the quantity (i.e. of the difference). One can assume that the variance for the random variation of the smoke data is the same in all three individual measurements (here denoted σ^2). The variance of the difference can thus be expressed as:

$$Var[d] = Var[\bar{x}] + Var[y] = \frac{\sigma^2}{2} + \sigma^2 = 1.5 \cdot \sigma^2 \quad (2)$$

The true variance (σ^2) is, however, not known and has to be estimated. If the estimate is denoted s^2 there is a significant difference if:

$$d > t_{\frac{1-\alpha}{2}, v} \cdot \sqrt{1.5 \cdot s^2} \quad (3)$$

In equation 3, α denotes the level of significance (for example 5%) and v is the degrees of freedom ($N-1$) in the estimate of σ^2 . The t -distribution is an approximation of the normal distribution in cases of a limited number of data (N).

There are two alternatives to estimate the variance. The first option is to estimate the variance in the separate tests. This would, however, give us only one degree of freedom ($N=2$) and the corresponding confidence interval for the t -distribution would be very wide and the test would have limited usefulness.

The other alternative is to use all series of tests to get a more accurate estimate of the variance. The assumption made is that the variance is comparable for each group of tests, and the variance is estimated as the average of the variances from the individual series of tests (M). This will result in a much higher degree of freedom for the averaged variance ($M-1$) and thus a more stringent confidence interval for the t -distribution.

However, when investigated (see Tables XX-XX) it is clear that the estimated variances for the individual series of tests is not estimates of a common variance. It is instead proper to use the square root of the coefficient of variance (η^2), i.e. the average weighted variance (see equation 4).



$$\eta^2 = \frac{\sigma^2}{\bar{x}^2} \quad (4)$$

The estimate of η^2 ($\hat{\eta}^2$) is given by taking an average of all individual estimates, i.e.

$$\hat{\eta}^2 = \overline{\eta^2} \quad (5)$$

The difference for each series of test results (d_i) can then be tested against the estimated confidence interval for variance:

$$d_i > t_{1-\frac{\alpha}{2}, v} \cdot \sqrt{1.5 \cdot (\bar{x}_i \cdot \hat{\eta})^2} \quad (6)$$

This test is made for the two parameters $D_{s,\max}$ and $D_{s,10}$, individually for the three heat exposure modes in Table 8 to Table 13. A positive residual denote that there is a significant difference between the average of the smoke data from measurement 1 (x_1) and measurement 2 (x_2), and the smoke data in measurement 3 (y).

Of the approximately 156 groups of test data analysed, 12 give a positive value for the residual. It should be noted that of these 12 groups of tests, 7 have a measurement in the third test that are lower than the average of the first and second tests. For the other 5 the third measurement is higher than the average of the two first tests. This is a contradiction to the hypothesis that if extraction had an effect on the measured optical density it would decrease the measured value. If we for a moment ignore the assumption on which this analysis is based, i.e. the results from test 1 and test 2 are the “right results”, it can be noted that the high residual in some test groups (i.e. group 8 in Table 13 and test group 24 in Table 9) are caused by a large discrepancy in test 1 or test 2 compared to the others.

**Table 8. Smoke data ($D_{s,\max}$) and statistical test. Test condition 1 (25 kW/m² without pilot flame).**

| Product no. | Smoke data ($D_{s,\max}$) | | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|-----------------------------|-----|-----|-------------|---------------|-------|---------|--------|-------------------------------|-------------------------|-------|------------|
| | 1 | 2 | 3 | | | | | | | | | |
| 1 | - | - | 321 | | | | | | | | | |
| 2 | 206 | 212 | 188 | 209 | 43681 | 4.2 | 18 | 0.020 | 0.0004 | 77.0 | 21.0 | -56.0 |
| 3 | 138 | 130 | 120 | 134 | 17956 | 5.7 | 32 | 0.042 | 0.0018 | 49.3 | 14.0 | -35.3 |
| 4 | 99 | 131 | 113 | 115 | 13225 | 22.6 | 512 | 0.197 | 0.0387 | 42.3 | 2.0 | -40.3 |
| 5 | 46 | 44 | 42 | 45 | 2025 | 1.4 | 2 | 0.031 | 0.0010 | 16.6 | 3.0 | -13.6 |
| 6 | - | - | - | | | | | | | | | |
| 7 | 231 | 247 | 250 | 239 | 57121 | 11.3 | 128 | 0.047 | 0.0022 | 88.0 | 11.0 | -77.0 |
| 8 | 137 | 142 | 129 | 140 | 19460 | 3.5 | 12.5 | 0.025 | 0.0006 | 51.4 | 10.5 | -40.9 |
| 9 | 255 | 258 | 281 | 257 | 65792 | 2.1 | 4.5 | 0.008 | 0.0001 | 94.4 | 24.5 | -69.9 |
| 10 | 77 | 74 | 70 | 76 | 5700 | 2.1 | 4.5 | 0.028 | 0.0008 | 27.8 | 5.5 | -22.3 |
| 11 | 165 | 156 | 227 | 161 | 25760 | 6.4 | 40.5 | 0.040 | 0.0016 | 59.1 | 66.5 | 7.4 |
| 12 | 109 | 116 | 110 | 113 | 12656 | 4.9 | 24.5 | 0.044 | 0.0019 | 41.4 | 2.5 | -38.9 |
| 13 | 57 | 54 | 60 | 56 | 3080 | 2.1 | 4.5 | 0.038 | 0.0015 | 20.4 | 4.5 | -15.9 |
| 14 | 143 | 140 | 141 | 142 | 20022 | 2.1 | 4.5 | 0.015 | 0.0002 | 52.1 | 0.5 | -51.6 |
| 15 | 21 | 21 | 20 | 21 | 441 | 0.0 | 0 | 0.000 | 0.0000 | 7.7 | 1.0 | -6.7 |
| 16 | 37 | 34 | 38 | 36 | 1260 | 2.1 | 4.5 | 0.060 | 0.0036 | 13.1 | 2.5 | -10.6 |
| 17 | 197 | - | 201 | | | | | | | | | |
| 18 | 40 | 46 | 49 | 43 | 1849 | 4.2 | 18 | 0.099 | 0.0097 | 15.8 | 6.0 | -9.8 |
| 19 | 70 | 67 | 64 | 69 | 4692 | 2.1 | 4.5 | 0.031 | 0.0010 | 25.2 | 4.5 | -20.7 |
| 20 | 282 | 292 | 281 | 287 | 82369 | 7.1 | 50 | 0.025 | 0.0006 | 105.7 | 6.0 | -99.7 |
| 21 | 480 | 309 | 470 | 395 | 155630 | 120.9 | 14620.5 | 0.307 | 0.0939 | 145.3 | 75.5 | -69.8 |
| 22 | 45 | 46 | 46 | 46 | 2070 | 0.7 | 0.5 | 0.016 | 0.0002 | 16.8 | 0.5 | -16.3 |
| 23 | 45 | 46 | 46 | 46 | 2070 | 0.7 | 0.5 | 0.016 | 0.0002 | 16.8 | 0.5 | -16.3 |
| 24 | 300 | 304 | 322 | 302 | 91204 | 2.8 | 8 | 0.009 | 0.0001 | 111.2 | 20.0 | -91.2 |
| 25 | 76 | 177 | 83 | 127 | 16002 | 71.4 | 5100.5 | 0.565 | 0.3187 | 46.6 | 43.5 | -3.1 |
| 26 | 367 | 388 | 273 | 378 | 142506 | 14.8 | 220.5 | 0.039 | 0.0015 | 139.0 | 104.5 | -34.5 |
| | | | | N = 23 | | | | | $\overline{\eta^2} = 0.02089$ | | | |

**Table 9. Smoke data ($D_{s,\max}$) and statistical test. Test condition 2 (25 kW/m² with a pilot flame).**

| Product no. | Smoke data ($D_{s,\max}$) | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|-----------------------------|-----|-------------|---------------|--------|---------|--------|-------------------------------|-------------------------|-------|----------|
| | 1 | 2 | 3 | | | | | | | | |
| 1 | - | - | 178 | | | | | | | | |
| 2 | 239 | 225 | 271 | 232 | 53824 | 9.9 | 98 | 0.043 | 0.00182 | 91.2 | 39 |
| 3 | 128 | 132 | 140 | 130 | 16900 | 2.8 | 8 | 0.022 | 0.00047 | 51.1 | 10 |
| 4 | 93 | 117 | 103 | 105 | 11025 | 17.0 | 288 | 0.162 | 0.02612 | 41.3 | 2 |
| 5 | 63 | 65 | 58 | 64 | 4096 | 1.4 | 2 | 0.022 | 0.00049 | 25.2 | 6 |
| 6 | - | - | - | | | | | | | | |
| 7 | 91 | 104 | 88 | 98 | 9506 | 9.2 | 84.5 | 0.094 | 0.00889 | 38.3 | 9.5 |
| 8 | 129 | 137 | 141 | 133 | 17689 | 5.7 | 32 | 0.043 | 0.00181 | 52.3 | 8 |
| 9 | 100 | 100 | 68 | 100 | 10000 | 0.0 | 0 | 0.000 | 0.00000 | 39.3 | 32 |
| 10 | 55 | 51 | 59 | 53 | 2809 | 2.8 | 8 | 0.053 | 0.00285 | 20.8 | 6 |
| 11 | 143 | 150 | 190 | 147 | 21462 | 4.9 | 24.5 | 0.034 | 0.00114 | 57.6 | 43.5 |
| 12 | 135 | 94 | 66 | 115 | 13110 | 29.0 | 840.5 | 0.253 | 0.06411 | 45.0 | 48.5 |
| 13 | 62 | 48 | 52 | 55 | 3025 | 9.9 | 98 | 0.180 | 0.03240 | 21.6 | 3 |
| 14 | 38 | 46 | 43 | 42 | 1764 | 5.7 | 32 | 0.135 | 0.01814 | 16.5 | 1 |
| 15 | 16 | 16 | 14 | 16 | 256 | 0.0 | 0 | 0.000 | 0.00000 | 6.3 | 2 |
| 16 | 31 | 25 | 32 | 28 | 784 | 4.2 | 18 | 0.152 | 0.02296 | 11.0 | 4 |
| 17 | - | - | 84 | | | | | | | | |
| 18 | 40 | 47 | 41 | 44 | 1892 | 4.9 | 24.5 | 0.114 | 0.01295 | 17.1 | 2.5 |
| 19 | 53 | 48 | 24 | 51 | 2550 | 3.5 | 12.5 | 0.070 | 0.00490 | 19.9 | 26.5 |
| 20 | 119 | 114 | 133 | 117 | 13572 | 3.5 | 12.5 | 0.030 | 0.00092 | 45.8 | 16.5 |
| 21 | 254 | 224 | - | 239 | 57121 | 21.2 | 450 | 0.089 | 0.00788 | | |
| 22 | 26 | 20 | 21 | 23 | 529 | 4.2 | 18 | 0.184 | 0.03403 | 9.0 | 2 |
| 23 | 26 | 20 | 21 | 23 | 529 | 4.2 | 18 | 0.184 | 0.03403 | 9.0 | 2 |
| 24 | 141 | 293 | 91 | 217 | 47089 | 107.5 | 11552 | 0.495 | 0.24532 | 85.3 | 126 |
| 25 | - | - | 46 | | | | | | | | |
| 26 | 444 | 481 | 555 | 463 | 213906 | 26.2 | 684.5 | 0.057 | 0.00320 | 181.9 | 92.5 |
| N = 22 | | | | | | | | $\overline{\eta^2} = 0.02384$ | | | |

**Table 10. Smoke data ($D_{s,\max}$) and statistical test. Test condition 3 (50 kW/m² without pilot flame).**

| Product no. | Smoke data ($D_{s,\max}$) | | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|-----------------------------|-----|-----|-------------|---------------|-------|---------|--------|----------|-------------------------------|-------|--------------|
| | 1 | 2 | 3 | | | | | | | | | |
| 1 | 266 | - | 236 | | | | | | | | | |
| 2 | 337 | 360 | 346 | 349 | 121452 | 16.3 | 264.5 | 0.047 | 0.00218 | 124.9 | 2.5 | -122.4 |
| 3 | 189 | 177 | 188 | 183 | 33489 | 8.5 | 72 | 0.046 | 0.00215 | 65.6 | 5 | -60.6 |
| 4 | 92 | 111 | 92 | 102 | 10302 | 13.4 | 180.5 | 0.132 | 0.01752 | 36.4 | 9.5 | -26.9 |
| 5 | 102 | 99 | 102 | 101 | 10100 | 2.1 | 4.5 | 0.021 | 0.00045 | 36.0 | 1.5 | -34.5 |
| 6 | 225 | - | 219 | | | | | | | | | |
| 7 | 233 | 254 | 253 | 244 | 59292 | 14.8 | 220.5 | 0.061 | 0.00372 | 87.3 | 9.5 | -77.8 |
| 8 | 107 | 172 | 187 | 140 | 19460 | 46.0 | 2112.5 | 0.329 | 0.10855 | 50.0 | 47.5 | -2.5 |
| 9 | 220 | 196 | 231 | 208 | 43264 | 17.0 | 288 | 0.082 | 0.00666 | 74.5 | 23 | -51.5 |
| 10 | 146 | 96 | 145 | 121 | 14641 | 35.4 | 1250 | 0.292 | 0.08538 | 43.4 | 24 | -19.4 |
| 11 | 141 | 123 | 151 | 132 | 17424 | 12.7 | 162 | 0.096 | 0.00930 | 47.3 | 19 | -28.3 |
| 12 | 56 | 81 | 226 | 69 | 4692 | 17.7 | 312.5 | 0.258 | 0.06660 | 24.5 | 157.5 | 133.0 |
| 13 | 195 | 167 | 187 | 181 | 32761 | 19.8 | 392 | 0.109 | 0.01197 | 64.9 | 6 | -58.9 |
| 14 | 177 | 150 | 159 | 164 | 26732 | 19.1 | 364.5 | 0.117 | 0.01364 | 58.6 | 4.5 | -54.1 |
| 15 | 34 | 32 | 31 | 33 | 1089 | 1.4 | 2 | 0.043 | 0.00184 | 11.8 | 2 | -9.8 |
| 16 | 65 | 64 | 65 | 65 | 4160 | 0.7 | 0.5 | 0.011 | 0.00012 | 23.1 | 0.5 | -22.6 |
| 17 | - | - | 148 | | | | | | | | | |
| 18 | 86 | 92 | 45 | 89 | 7921 | 4.2 | 18 | 0.048 | 0.00227 | 31.9 | 44 | 12.1 |
| 19 | 173 | 124 | 184 | 149 | 22052 | 34.6 | 1200.5 | 0.233 | 0.05444 | 53.2 | 35.5 | -17.7 |
| 20 | 330 | 327 | 334 | 329 | 107912 | 2.1 | 4.5 | 0.006 | 0.00004 | 117.7 | 5.5 | -112.2 |
| 21 | 380 | 421 | 503 | 401 | 160400 | 29.0 | 840.5 | 0.072 | 0.00524 | 143.5 | 102.5 | -41.0 |
| 22 | 62 | 65 | 57 | 64 | 4032 | 2.1 | 4.5 | 0.033 | 0.00112 | 22.8 | 6.5 | -16.3 |
| 23 | 62 | 65 | 57 | 64 | 4032 | 2.1 | 4.5 | 0.033 | 0.00112 | 22.8 | 6.5 | -16.3 |
| 24 | 265 | 213 | 212 | 239 | 57121 | 36.8 | 1352 | 0.154 | 0.02367 | 85.6 | 27 | -58.6 |
| 25 | - | - | 183 | | | | | | | | | |
| 26 | 525 | 633 | 508 | 579 | 335241 | 76.4 | 5832 | 0.132 | 0.01740 | 207.5 | 71 | -136.5 |
| $N = 22$ | | | | | | | | | | $\overline{\eta^2} = 0.01979$ | | |



**Table 11. Smoke data ($D_{s,10}$) and statistical test. Test condition 1 (25 kW/m² without pilot flame).**

| Product no. | Smoke data ($D_{s,max}$) | | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|----------------------------|-----|-----|-------------|---------------|-------|---------|--------|----------|-------------------------|-------|-------------|
| | 1 | 2 | 3 | | | | | | | | | |
| 1 | - | - | 263 | | | | | | | | | |
| 2 | 137 | 93 | 126 | 115 | 13225 | 31.1 | 968 | 0.271 | 0.07319 | 43.6 | 11 | -32.6 |
| 3 | 81 | 62 | 50 | 72 | 5112 | 13.4 | 180.5 | 0.188 | 0.03531 | 27.1 | 21.5 | -5.6 |
| 4 | 83 | 100 | 83 | 92 | 8372 | 12.0 | 144.5 | 0.131 | 0.01726 | 34.7 | 8.5 | -26.2 |
| 5 | 45 | 43 | 42 | 44 | 1936 | 1.4 | 2 | 0.032 | 0.00103 | 16.7 | 2 | -14.7 |
| 6 | - | - | - | | | | | | | | | |
| 7 | 146 | 157 | 140 | 152 | 22952 | 7.8 | 60.5 | 0.051 | 0.00264 | 57.5 | 11.5 | -46.0 |
| 8 | 62 | 65 | 57 | 64 | 4032 | 2.1 | 4.5 | 0.033 | 0.00112 | 24.1 | 6.5 | -17.6 |
| 9 | 169 | 167 | 170 | 168 | 28224 | 1.4 | 2 | 0.008 | 0.00007 | 63.7 | 2 | -61.7 |
| 10 | 72 | 69 | 67 | 71 | 4970 | 2.1 | 4.5 | 0.030 | 0.00091 | 26.7 | 3.5 | -23.2 |
| 11 | 91 | 76 | 134 | 84 | 6972 | 10.6 | 112.5 | 0.127 | 0.01614 | 31.7 | 50.5 | 18.8 |
| 12 | 86 | 116 | 105 | 101 | 10201 | 21.2 | 450 | 0.210 | 0.04411 | 38.3 | 4 | -34.3 |
| 13 | 45 | 49 | 44 | 47 | 2209 | 2.8 | 8 | 0.060 | 0.00362 | 17.8 | 3 | -14.8 |
| 14 | 136 | 132 | 136 | 134 | 17956 | 2.8 | 8 | 0.021 | 0.00045 | 50.8 | 2 | -48.8 |
| 15 | 8 | 7 | 6 | 8 | 56 | 0.7 | 0.5 | 0.094 | 0.00889 | 2.8 | 1.5 | -1.3 |
| 16 | 11 | 11 | 10 | 11 | 121 | 0.0 | 0 | 0.000 | 0.00000 | 4.2 | 1 | -3.2 |
| 17 | 194 | - | 195 | | | | | | | | | |
| 18 | 37 | 39 | 41 | 38 | 1444 | 1.4 | 2 | 0.037 | 0.00139 | 14.4 | 3 | -11.4 |
| 19 | 69 | 67 | 64 | 68 | 4624 | 1.4 | 2 | 0.021 | 0.00043 | 25.8 | 4 | -21.8 |
| 20 | 239 | 274 | 242 | 257 | 65792 | 24.7 | 612.5 | 0.096 | 0.00931 | 97.3 | 14.5 | -82.8 |
| 21 | 399 | 221 | 406 | 310 | 96100 | 125.9 | 15842 | 0.406 | 0.16485 | 117.6 | 96 | -21.6 |
| 22 | 40 | 45 | 45 | 43 | 1806 | 3.5 | 12.5 | 0.083 | 0.00692 | 16.1 | 2.5 | -13.6 |
| 23 | 40 | 45 | 45 | 43 | 1806 | 3.5 | 12.5 | 0.083 | 0.00692 | 16.1 | 2.5 | -13.6 |
| 24 | 195 | 187 | 195 | 191 | 36481 | 5.7 | 32 | 0.030 | 0.00088 | 72.5 | 4 | -68.5 |
| 25 | 40 | 65 | 68 | 53 | 2756 | 17.7 | 312.5 | 0.337 | 0.11338 | 19.9 | 15.5 | -4.4 |
| 26 | 164 | 173 | 107 | 169 | 28392 | 6.4 | 40.5 | 0.038 | 0.00143 | 63.9 | 61.5 | -2.4 |

N = 22

 $\overline{\eta^2} = 0.02218$

**Table 12. Smoke data ($D_{s,10}$) and statistical test. Test condition 2 (25 kW/m² with a pilot flame).**

| Product no. | Smoke data ($D_{s,max}$) | | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|----------------------------|-----|-----|-------------|---------------|-------|---------|-------------------------------|----------|-------------------------|-------|-------------|
| | 1 | 2 | 3 | | | | | | | | | |
| 1 | - | - | 163 | | | | | | | | | |
| 2 | 192 | 194 | 231 | 193 | 37249 | 1.4 | 2 | 0.007 | 0.00005 | 79.0 | 38 | -41.0 |
| 3 | 70 | 65 | 53 | 68 | 4556 | 3.5 | 12.5 | 0.052 | 0.00274 | 27.6 | 14.5 | -13.1 |
| 4 | 92 | 114 | 102 | 103 | 10609 | 15.6 | 242 | 0.151 | 0.02281 | 42.1 | 1 | -41.1 |
| 5 | 53 | 52 | 50 | 53 | 2756 | 0.7 | 0.5 | 0.013 | 0.00018 | 21.5 | 2.5 | -19.0 |
| 6 | - | - | - | | | | | | | | | |
| 7 | 84 | 96 | 76 | 90 | 8100 | 8.5 | 72 | 0.094 | 0.00889 | 36.8 | 14 | -22.8 |
| 8 | 54 | 44 | 62 | 49 | 2401 | 7.1 | 50 | 0.144 | 0.02082 | 20.0 | 13 | -7.0 |
| 9 | 91 | 93 | 67 | 92 | 8464 | 1.4 | 2 | 0.015 | 0.00024 | 37.6 | 25 | -12.6 |
| 10 | 54 | 50 | 58 | 52 | 2704 | 2.8 | 8 | 0.054 | 0.00296 | 21.3 | 6 | -15.3 |
| 11 | 79 | 79 | 108 | 79 | 6241 | 0.0 | 0 | 0.000 | 0.00000 | 32.3 | 29 | -3.3 |
| 12 | 135 | 91 | 49 | 113 | 12769 | 31.1 | 968 | 0.275 | 0.07581 | 46.2 | 64 | 17.8 |
| 13 | 48 | 47 | 52 | 48 | 2256 | 0.7 | 0.5 | 0.015 | 0.00022 | 19.4 | 4.5 | -14.9 |
| 14 | 32 | 37 | 40 | 35 | 1190 | 3.5 | 12.5 | 0.102 | 0.01050 | 14.1 | 5.5 | -8.6 |
| 15 | 4 | 6 | 6 | 5 | 25 | 1.4 | 2 | 0.283 | 0.08000 | 2.0 | 1 | -1.0 |
| 16 | 8 | 7 | 9 | 8 | 56 | 0.7 | 0.5 | 0.094 | 0.00889 | 3.1 | 1.5 | -1.6 |
| 17 | - | - | 75 | | | | | | | | | |
| 18 | 40 | 44 | 40 | 42 | 1764 | 2.8 | 8 | 0.067 | 0.00454 | 17.2 | 2 | -15.2 |
| 19 | 50 | 47 | 24 | 49 | 2352 | 2.1 | 4.5 | 0.044 | 0.00191 | 19.8 | 24.5 | 4.7 |
| 20 | 108 | 105 | 131 | 107 | 11342 | 2.1 | 4.5 | 0.020 | 0.00040 | 43.6 | 24.5 | -19.1 |
| 21 | 234 | 214 | - | | | | | | | | | |
| 22 | 25 | 15 | 15 | 20 | 400 | 7.1 | 50 | 0.354 | 0.12500 | 8.2 | 5 | -3.2 |
| 23 | 25 | 15 | 15 | 20 | 400 | 7.1 | 50 | 0.354 | 0.12500 | 8.2 | 5 | -3.2 |
| 24 | 118 | 161 | 87 | 140 | 19460 | 30.4 | 924.5 | 0.218 | 0.04751 | 57.1 | 52.5 | -4.6 |
| 25 | - | - | 22 | | | | | | | | | |
| 26 | 358 | 387 | 444 | 373 | 138756 | 20.5 | 420.5 | 0.055 | 0.00303 | 152.4 | 71.5 | -80.9 |
| N = 22 | | | | | | | | $\overline{\eta^2} = 0.02579$ | | | | |

Table 13. Smoke data ($D_{s,10}$) and statistical test. Test condition 3 (50 kW/m² without pilot flame).

| Product no. | Smoke data ($D_{s,max}$) | | \bar{x}_i | \bar{x}_i^2 | s_i | s_i^2 | η | η^2 | Variance estimate (95%) | d_i | Residual |
|-------------|----------------------------|-----|-------------|---------------|--------|---------|--------|-------------------------------|-------------------------|-------|----------|
| | 1 | 2 | 3 | | | | | | | | |
| 1 | 230 | - | 188 | | | | | | | | |
| 2 | 275 | 282 | 270 | 279 | 77562 | 4.9 | 24.5 | 0.018 | 0.00032 | 106.4 | 8.5 |
| 3 | 182 | 173 | 183 | 178 | 31506 | 6.4 | 40.5 | 0.036 | 0.00129 | 67.8 | 5.5 |
| 4 | 92 | 110 | 87 | 101 | 10201 | 12.7 | 162 | 0.126 | 0.01588 | 38.6 | 14 |
| 5 | 93 | 86 | 87 | 90 | 8010 | 4.9 | 24.5 | 0.055 | 0.00306 | 34.2 | 2.5 |
| 6 | 194 | - | 195 | | | | | | | | |
| 7 | 226 | 244 | 250 | 235 | 55225 | 12.7 | 162 | 0.054 | 0.00293 | 89.8 | 15 |
| 8 | 94 | 160 | 177 | 127 | 16129 | 46.7 | 2178 | 0.367 | 0.13504 | 48.5 | 50 |
| 9 | 216 | 161 | 227 | 189 | 35532 | 38.9 | 1512.5 | 0.206 | 0.04257 | 72.0 | 38.5 |
| 10 | 119 | 80 | 127 | 100 | 9900 | 27.6 | 760.5 | 0.277 | 0.07682 | 38.0 | 27.5 |
| 11 | 140 | 122 | 150 | 131 | 17161 | 12.7 | 162 | 0.097 | 0.00944 | 50.1 | 19 |
| 12 | 50 | 74 | 224 | 62 | 3844 | 17.0 | 288 | 0.274 | 0.07492 | 23.7 | 162 |
| 13 | 180 | 143 | 180 | 162 | 26082 | 26.2 | 684.5 | 0.162 | 0.02624 | 61.7 | 18.5 |
| 14 | 176 | 150 | 157 | 163 | 26569 | 18.4 | 338 | 0.113 | 0.01272 | 62.3 | 6 |
| 15 | 28 | 26 | 26 | 27 | 729 | 1.4 | 2 | 0.052 | 0.00274 | 10.3 | 1 |
| 16 | 59 | 58 | 60 | 59 | 3422 | 0.7 | 0.5 | 0.012 | 0.00015 | 22.4 | 1.5 |
| 17 | - | - | 135 | | | | | | | | |
| 18 | 65 | 72 | 38 | 69 | 4692 | 4.9 | 24.5 | 0.072 | 0.00522 | 26.2 | 30.5 |
| 19 | 164 | 118 | 179 | 141 | 19881 | 32.5 | 1058 | 0.231 | 0.05322 | 53.9 | 38 |
| 20 | 226 | 231 | 252 | 229 | 52212 | 3.5 | 12.5 | 0.015 | 0.00024 | 87.3 | 23.5 |
| 21 | 318 | 354 | 321 | 336 | 112896 | 25.5 | 648 | 0.076 | 0.00574 | 128.4 | 15 |
| 22 | 43 | 46 | 46 | 45 | 1980 | 2.1 | 4.5 | 0.048 | 0.00227 | 17.0 | 1.5 |
| 23 | 43 | 46 | 46 | 45 | 1980 | 2.1 | 4.5 | 0.048 | 0.00227 | 17.0 | 1.5 |
| 24 | 214 | 206 | 204 | 210 | 44100 | 5.7 | 32 | 0.027 | 0.00073 | 80.2 | 6 |
| 25 | - | - | 181 | | | | | | | | |
| 26 | 427 | 525 | 423 | 476 | 226576 | 69.3 | 4802 | 0.146 | 0.02119 | 181.9 | 53 |
| $N = 22$ | | | | | | | | $\overline{\eta^2} = 0.02250$ | | | |

Summary of results

According to the comparison of the individual measurements to the average of each test group (section 0) there are no signs of systematic influence on the optical density measurements when gas is extracted from the smoke chamber at a rate of 2 l/min.

The supplementary statistical analysis shows that for 12 test groups (out of approximately 156) there is a significant difference between test 3 compared to the average of test 1 and test 2. Of these 12 test groups, 7 test groups have a measurement in the third tests that are lower than the average of the first and second tests. For the other 5 test groups the third measurement is higher than the average of the two first tests.